



BOCHEM
PROFESSIONAL ADHESIVES



PARQUET ADHESIVES

CARPET AND CORK ADHESIVES

PRIMERS FOR PARQUET ADHESIVES

WOOD FLOORING FILLERS



BOCHEM Chemical Plants Ltd is one of the leading manufacturers of industrial adhesives in Poland. The company was established in 1991 and it currently employs more than 120 people. **BOCHEM's** leading position on the domestic market is the result of high-quality products, regular research and development activities, using the latest technologies in production processes and the adaptation of its offer to clients' needs.

BOCHEM produces over ca. 12000 tons of adhesives annually for the furniture, footwear, leather goods, automotive and construction industries in addition to professional adhesives. The company is also a **manufacturer of adhesives based on modified starch**, which are widely used in the production of plasterboard, as well as the paper and textile industries. Moreover, **BOCHEM** provides modified starches for the food industry and companies producing briquettes. **BOCHEM** also offers its customers **finished laminates as well as bonding and laminating services** of materials used in the footwear, furniture, clothing and automotive industries. Composites used in construction and interior finishing sectors are also offered.

The company has its own R&D laboratory in which new products are developed and quality controls are carried out on a regular basis. **Since 2001 BOCHEM has been ISO 9001 certified**, which proves that quality and customer satisfaction are of the utmost importance to the company.

In 2014 BOCHEM was incorporated into the Soudal Group – the world leader in the production of PU foams, sealants, adhesives and roofing chemicals. As a result of **BOCHEM** joining the Group, Soudal expanded its technical knowhow and diversified its range in the professional adhesives segment. This move led to the opening of new markets all across Europe.

BOCHEM is a company located in the southern part of the Mazovia province in Poland, nearby Puszcza Kozienicka, a region which is well-known for being friendly to entrepreneurs. The company's headquarters are situated in Działki Suskowolskie, close to Pionki, a town famous for its long tradition producing chemicals.

PARQUET ADHESIVES

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WOOD FLOORING FILLERS

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BONIPUR PARKIET 1k

One-component, hybrid adhesive based on silane-modified polymers. It is intended for professional use for wooden floors assembly. It is recommended for bonding of traditional and finished parquet, exotic parquet, parquet mosaics, long wooden planks, parquet pavement and lamel parquets, parquet boards, wooden floor profiles, wooden panels. It has got a very good adhesion to common screeds used in construction, such as cement and anhydrite screeds, concrete, wood, OSB boards, chipboards, plywood and stone. The adhesive is characterized by a flexible, aging-resistant bond. It is water and solvent free. It can be used on floors with underfloor heating.

| TECHNICAL DATA | | | |
|---------------------|-----------------------------|----------------------------|---|
| Base | smx polymer | Air humidity | max. 65% |
| Color | beige | Surface humidity (CM) | cement screeds max. 2% anhydrite screeds max. 0,5% |
| Bond | flexible | Wood humidity | 7 - 11% |
| Temperature of work | min. 15°C | Application | notched trowel (recommended B11) |
| Installation time | 5 - 30 minutes | Thermal resistance of bond | -40°C ÷ +90°C |
| Consumption | 800 - 1200 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Initial load | after min. 24 h | | |

BONIPUR PARKIET 1k NB

One-component, hybrid adhesive based on silane-modified polymers. It is intended for professional use for wooden floors assembly. It is recommended for bonding of traditional and finished parquet, exotic parquet, parquet mosaics, long wooden planks, parquet pavement and lamel parquets, parquet boards, wooden floor profiles, wooden panels. It has got a very good adhesion to common screeds used in construction, such as cement and anhydrite screeds, concrete, wood, OSB boards, chipboards, plywood and stone. The adhesive is characterized by a flexible, aging-resistant bond. It is water and solvent free. It can be used on floors with underfloor heating.



| TECHNICAL DATA | | | |
|---------------------|-----------------------------|----------------------------|---|
| Base | smp polymer | Air humidity | max. 65% |
| Color | beige | Surface humidity (CM) | cement screeds max. 2% anhydrite screeds max. 0,5% |
| Bond | flexible | Wood humidity | 7 - 11% |
| Temperature of work | min. 15°C | Application | notched trowel (recommended B11) |
| Installation time | 5 - 35 minutes | Thermal resistance of bond | -40°C ÷ +90°C |
| Consumption | 800 - 1200 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Initial load | after min. 24 h | | |

BONIPUR PARKIET 2k T90

Two-component, solvent-free, polyurethane adhesive intended for professional use for wooden floors assembly. It is recommended for bonding of traditional and finished parquet, exotic parquet, long wooden planks, parquet pavement and lamel parquets. It has got a very good adhesion to common screeds used in construction, such as cement and anhydrite screeds, concrete, wood, OSB boards, plywood, stone, ceramic tiles and metal. The adhesive is characterized by a flexible, aging-resistant bond. It is water and solvent free. It can be used on floors with underfloor heating.



| TECHNICAL DATA | | | |
|---------------------|------------------------------|----------------------------|--|
| Base | polyurethane | Initial load | after min. 24 h |
| Color | beige | Air humidity | max. 65% |
| Bond | flexible | Surface humidity (CM) | cement screeds max. 2% anhydrite screeds max. 0,5 % |
| Temperature of work | min. 15°C | Wood humidity | 7 - 11% |
| Installation time | up to 120 minutes | Application | notched trowel (recommended B11) |
| Pot life | approx. 70 minutes | Thermal resistance of bond | -15°C ÷ +50°C |
| Consumption | 1000 - 1400 g/m ² | Storage temperature | +10°C ÷ +25°C |

BONIPUR PARKIET 2k T70



Two-component, solvent-free, polyurethane adhesive intended for professional use for wooden floors assembly. It is recommended for bonding of traditional and finished parquet, exotic parquet, long wooden planks, parquet pavement and lamel parquets. It has got a very good adhesion to common screeds used in construction, such as cement and anhydrite screeds, concrete, wood, OSB boards, plywood, stone, ceramic tiles and metal. The adhesive is characterized by a flexible, aging-resistant bond. It is water and solvent free. It can be used on floors with underfloor heating.

| TECHNICAL DATA | | | |
|---------------------|------------------------------|----------------------------|---|
| Base | polyurethane | Initial load | after min. 24 h |
| Color | beige | Air humidity | max. 65% |
| Bond | flexible | Surface humidity (CM) | cement screeds max. 2 % anhydrite screeds max. 0,5 % |
| Temperature of work | min. 15°C | Wood humidity | 7 - 11% |
| Installation time | up to 110 minutes | Application | notched trowel (recommended B11) |
| Pot life | approx. 60 minutes | Thermal resistance of bond | -15°C ÷ +50°C |
| Consumption | 1000 - 1200 g/m ² | Storage temperature | +10°C ÷ +25°C |

BONIPUR PARKIET 2k



Two-component, solvent-free, polyurethane adhesive intended for professional use for wooden floors assembly. It is recommended for bonding of traditional and finished parquet, exotic parquet, long wooden planks, parquet pavement and lamel parquets. It has got a very good adhesion to common screeds used in construction, such as cement and anhydrite screeds, concrete, wood, OSB boards, plywood, stone, ceramic tiles and metal. The adhesive is characterized by a flexible, aging-resistant bond. It is water and solvent free. It can be used on floors with underfloor heating.

| TECHNICAL DATA | | | |
|---------------------|------------------------------|----------------------------|---|
| Base | polyurethane | Initial load | after min. 24 h |
| Color | beige | Air humidity | max. 65% |
| Bond | flexible | Surface humidity (CM) | cement screeds max. 2 % anhydrite screeds max. 0,5 % |
| Temperature of work | min. 15°C | Wood humidity | 7 - 11% |
| Installation time | up to 50 minutes | Application | notched trowel (recommended B11) |
| Pot life | approx. 40 minutes | Thermal resistance of bond | -15°C ÷ +50°C |
| Consumption | 1000 - 1400 g/m ² | Storage temperature | +10°C ÷ +25°C |

BONIPOX PARKIET 2k ECO



Two-component, epoxy-polyurethane adhesive intended for professional use for wooden floors assembly. It is recommended for bonding of finished parquet (varnished, stained and oiled), exotic parquet, long wooden planks, traditional and lamel parquet. It has got a very good adhesion to common screeds used in construction, such as cement and anhydrite screeds, concrete, wood, OSB boards and plywood. It is water and solvent free. It can be used on floors with underfloor heating in individual construction, in office rooms and other public spaces.

| TECHNICAL DATA | | | |
|---------------------|------------------------------|----------------------------|---|
| Base | epoxy-polyurethane | Air humidity | max. 65% |
| Color | beige | Surface humidity (CM) | cement screeds max. 2 % anhydrite screeds max. 0,5 % |
| Bond | flexible | Wood humidity | 7 - 11% |
| Temperature of work | min. 15°C | Application | notched trowel (recommended B11) |
| Installation time | up to 120 minutes | Thermal resistance of bond | -15°C ÷ +50°C |
| Consumption | 1000 - 1400 g/m ² | Storage temperature | +5°C ÷ +25°C |
| Initial load | after min. 24 h | | |



BONIPOX PARKIET 2k

Two-component, epoxy-polyurethane adhesive intended for professional use for wooden floors assembly. It is recommended for bonding of finished parquet (varnished, stained and oiled), exotic parquet, long wooden planks, traditional and lamel parquet. It has got a very good adhesion to common screeds used in construction, such as cement and anhydrite screeds, concrete, wood, OSB boards and plywood, stone, marble, ceramic tiles and metal. It is water and solvent free. It can be used on floors with underfloor heating.

TECHNICAL DATA

| | | | |
|---------------------|------------------------------|----------------------------|---|
| Base | epoxy-polyurethane | Air humidity | max. 65% |
| Color | beige | Surface humidity (CM) | cement screeds max. 2% anhydrite screeds max. 0,5% |
| Bond | flexible | Wood humidity | 7 - 11% |
| Temperature of work | min. 10°C | Application | notched trowel (recommended B11) |
| Installation time | up to 120 minutes | Thermal resistance of bond | -15°C ÷ +50°C |
| Consumption | 1000 - 1400 g/m ² | Storage temperature | +5°C ÷ +25°C |
| Initial load | after min. 24 h | | |

BONIKOL SYNTHETIC

One-component adhesive based on synthetic resins, intended for professional use for wooden floors assembly. It is recommended for bonding of lamel and traditional parquet, multiply pre-finished parquet, wooden lacunar and parquet mosaic. It has got a very good adhesion to common screeds used in construction, such as concrete, self-leveling compounds, floor slabs, cement and anhydrite screeds, OSB boards and plywood. It is characterized by a flexible, aging-resistant bond.



TECHNICAL DATA

| | | | |
|---------------------|------------------------------|----------------------------|--|
| Base | synthetic resins | Air humidity | max. 65% |
| Color | beige | Surface humidity (CM) | cement screeds max. 2% anhydrite screeds max. 0,5 % |
| Bond | flexible | Wood humidity | 7 - 11% |
| Temperature of work | min. 15°C | Application | notched trowel (recommended B3) |
| Installation time | 5 - 20 minutes | Thermal resistance of bond | -15°C ÷ +30°C |
| Consumption | 1000 - 1400 g/m ² | Storage temperature | +5°C ÷ +25°C |
| Initial load | after min. 24 h | | |

BONIKOL P

One-component, SBS copolymer-based adhesive, containing organic solvents, intended for professional use for wooden floors assembly. It is recommended for bonding of traditional parquet (particularly sensitive to moisture, e.g. beech, alder), multiply pre-finished parquet, wooden lacunar and parquet mosaic. It has got a very good adhesion to common screeds used in construction, such as concrete, self-leveling compounds, floor slabs, cement and anhydrite screeds, OSB boards and plywood. It is characterized by a flexible bond resistant to ageing and moisture.



TECHNICAL DATA

| | | | |
|---------------------|------------------------------|----------------------------|--|
| Base | copolymer SBS | Air humidity | max. 65% |
| Color | beige | Surface humidity (CM) | cement screeds max. 2% anhydrite screeds max. 0,5 % |
| Bond | flexible | Wood humidity | 7 - 11% |
| Temperature of work | min. 15°C | Application | notched trowel (recommended B3) |
| Installation time | 5 - 15 minutes | Thermal resistance of bond | -15°C ÷ +30°C |
| Consumption | 1000 - 1300 g/m ² | Storage temperature | +5°C ÷ +25°C |
| Initial load | after min. 24 h | | |

BONIDUR WP-709



One-component adhesive, based on a polymer aqueous dispersion, intended for professional use for carpet floors assembly. It is recommended for bonding of PVC and CV carpeting, vinyl tiles, wall coverings, rubber, polyolefin and textile floor coverings with PVC or polyurethane foam backing. It has got a very good adhesion to common screeds used in construction, such as concrete, self-leveling compounds, floor slabs, cement and anhydrite screeds. It is characterized by a long open time and high bond strength. It is intended for use both in residential and public utility buildings. It can be used on floors with underfloor heating.

| TECHNICAL DATA | | | |
|---------------------|------------------|----------------------------|--|
| Base | polymer | Consumption | 200 – 350 g/m ² |
| Color | beige - brown | Application | notched trowel (recommended A1, A2 or A3) |
| Bond | flexible | Thermal resistance of bond | -15°C ÷ +50°C |
| Temperature of work | min. 15°C | Storage temperature | +10°C ÷ +25°C |
| Installation time | up to 40 minutes | | |

BONIDUR WP-679



One-component adhesive, based on a polymer aqueous dispersion, intended for professional use for carpet floors assembly. It is recommended for bonding of PVC and CV carpeting, vinyl panels LVT, wall coverings, rubber, polyolefin and textile floor coverings with PVC or polyurethane foam backing. It has got a very good adhesion to common screeds used in construction, such as concrete, self-leveling compounds, floor slabs, cement and anhydrite screeds. It is characterized by a long open time and high bond strength. It is intended for use both in residential and public utility buildings. It can be used on floors with underfloor heating.

| TECHNICAL DATA | | | |
|---------------------|------------------|----------------------------|--|
| Base | polymer | Consumption | 300 – 400 g/m ² |
| Color | beige - brown | Application | notched trowel (recommended A1, A2 or A3) |
| Bond | flexible | Thermal resistance of bond | -15°C ÷ +50°C |
| Temperature of work | min. 15°C | Storage temperature | +10°C ÷ +25°C |
| Installation time | up to 40 minutes | | |

BONIDUR WP-600



One-component, velcro adhesive, based on a polymer aqueous dispersion, intended for professional use for carpet floors assembly. The adhesive enables the replacement of any element of the carpeting without disturbing the structure of the substrate. It is recommended for bonding of PVC and CV carpeting, vinyl tiles, wall coverings, rubber, polyolefin and textile floor coverings with PVC or polyurethane foam backing. It has got a very good adhesion to common screeds used in construction, such as concrete, self-leveling compounds, floor slabs, cement and anhydrite screeds. It is characterized by a long open time, as well as flexible, moisture and aging-resistant bond and high bond strength. It is intended for use both in residential and public utility buildings. It can be used on floors with underfloor heating.

| TECHNICAL DATA | | | |
|---------------------|-----------------|----------------------------|--|
| Base | polymer | Consumption | 100 – 250 g/m ² |
| Color | beige - brown | Application | notched trowel (recommended A1, A2 or A3) |
| Bond | flexible | Thermal resistance of bond | -15°C ÷ +50°C |
| Temperature of work | min. 15°C | Storage temperature | +10°C ÷ +25°C |
| Evaporation time | 15 – 80 minutes | | |

BONIKOL CORK



One-component adhesive based on polychloroprene rubber, intended for professional use in some finishing construction works. It is recommended for bonding of cork wall coverings, cork floor panels as well as textile, rubber or PVC coverings. It is characterized by a high bonding strength and excellent adhesion to typical porous construction substrates. It can be used on floors with underfloor heating.

TECHNICAL DATA

| | | | |
|---------------------|------------------------|----------------------------|---|
| Base | polychloroprene rubber | Application | roller or notched trowel (recommended A1) |
| Color | dark amber | Thermal resistance of bond | -15°C ÷ +70°C |
| Temperature of work | min. 15°C | Storage temperature | +5°C ÷ +25°C |
| Installation time | approx. 15 minutes | | |

PRIMERS FOR PARQUET ADHESIVES

BOPREM PU-100 SUPER FAST



One-component, solvent-free, primer based on polyurethane resin (100% dry weight). It is recommended for protecting substrates made of cement and concrete screeds against capillary moisture penetration up to 4% (CM method), on which wooden floors will be glued using polyurethane and epoxy-polyurethane adhesives (eg. BONIPUR PARKIET 2k, BONIPOX PARKIET 2K and BONIPOX PARKIET 2k ECO). In order to obtain the humidity barrier, the resin should be laid twice, the second layer transversely to the first-one. BOPREM PU-100 SUPER FAST penetrates deep into the primed substrate and binds residues of dust and micro-dust. It is suitable for floors with underfloor heating. It is characterized by limited odor.

TECHNICAL DATA

| | | | |
|---------------------|----------------------------|---------------------|-----------------|
| Base | polyurethane resin | Air humidity | max. 65% |
| Color | light brown | Surface humidity | max. 4% (CM) |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | 200 – 400 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Recommended gluing | after min. 12 h | | |

BOPREM PU-100 ECO



One-component, solvent-free, primer based on polyurethane resin (100% dry weight). It is recommended for protecting substrates made of cement and concrete screeds against capillary moisture penetration up to 4% (CM method), on which wooden floors will be glued using polyurethane and epoxy-polyurethane adhesives (eg. BONIPUR PARKIET 2k, BONIPOX PARKIET 2K and BONIPOX PARKIET 2k ECO). In order to obtain the humidity barrier, the resin should be laid twice, the second layer transversely to the first-one. BOPREM PU-100 SUPER FAST penetrates deep into the primed substrate and binds residues of dust and micro-dust. It is suitable for floors with underfloor heating. It is characterized by limited odor.

TECHNICAL DATA

| | | | |
|---------------------|----------------------------|---------------------|-----------------|
| Base | polyurethane resin | Air humidity | max. 65% |
| Color | light brown | Surface humidity | max. 4% (CM) |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | 200 – 400 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Recommended gluing | after min. 12 h | | |

BOPREM PU-60



One-component primer based on polyurethane resins in an organic solvent. It is recommended for protecting substrates made of cement and concrete screeds against capillary moisture penetration up to 4% (CM method), on which wooden floors will be glued using polyurethane and epoxy-polyurethane adhesives (eg. BONIPUR PARKIET 2k, BONIPOX PARKIET 2K and BONIPOX PARKIET 2k ECO). In order to obtain the humidity barrier, the resin should be laid twice, the second layer transversely to the first-one. When applied once on substrates (cement and anhydrite screeds, concrete) BOPREM PU-60 can also be used as a primer before using one- and two-component polyurethane, polyurethane-silane and epoxy-polyurethane adhesives (1k and 2k). It penetrates deep into the primed substrate, strengthens it and binds residues of dust and micro-dust. It is suitable for floors with underfloor heating. It is characterized by limited odor.

| TECHNICAL DATA | | | |
|---------------------|----------------------------|---------------------|-----------------|
| Base | polyurethane resin | Air humidity | max. 65% |
| Color | light brown | Surface humidity | max. 4% (CM) |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | 200 – 400 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Recommended gluing | after min. 4 h | | |

BOPREM PU-30



One-component primer based on polyurethane resins in an organic solvent. It is recommended for preparing substrates made of cement and anhydrite screeds or concrete, before using polyurethane, polyurethane-silane and epoxy-polyurethane adhesives (BONIPUR PARKIET 2k, BONIPUR PARKIET 1k, BONIPOX PARKIET 2k ECO and BONIPOX PARKIET 2k). It penetrates deep into the primed substrate, strengthens it and binds residues of dust and micro-dust. It is suitable for floors with underfloor heating. It is characterized by limited odor.

| TECHNICAL DATA | | | |
|---------------------|----------------------------|---------------------|-----------------|
| Base | polyurethane | Air humidity | max. 65% |
| Color | light brown | Surface humidity | max. 4% (CM) |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | 150 – 200 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Recommended gluing | after min. 4 h | | |

BOPREM PUR



One-component primer based on polyurethane resins in an organic solvent. It is recommended for preparing substrates made of cement and anhydrite screeds or concrete, before using polyurethane, polyurethane-silane and epoxy-polyurethane adhesives (BONIPUR PARKIET 2k, BONIPUR PARKIET 1k, BONIPOX PARKIET 2k ECO and BONIPOX PARKIET 2k). It penetrates deep into the primed substrate, strengthens it and binds residues of dust and micro-dust. It is suitable for floors with underfloor heating.

| TECHNICAL DATA | | | |
|---------------------|----------------------------|---------------------|-----------------|
| Base | polyurethane | Air humidity | max. 65% |
| Color | light brown | Surface humidity | max. 4% (CM) |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | 150 – 200 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Recommended gluing | after min. 4 h | | |

BOPREM SYNTHETIC

One-component primer based on synthetic resins in an organic solvent. It is recommended for preparing substrates made of cement and anhydrite screeds or concrete, before using synthetic adhesives (eg. BONIKOL SYNTHETIC). BOPREM SYNTHETIC penetrates deep into the primed substrate, strengthens it and binds residues of dust and micro-dust.



| TECHNICAL DATA | | | |
|---------------------|----------------------------|---------------------|-----------------|
| Base | synthetic resins | Air humidity | max. 65% |
| Color | transparent – light brown | Surface humidity | max. 2% (CM) |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | 150 – 200 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Recommended gluing | after min. 2 h | | |

BOPREM P

One-component primer based on synthetic resins in an organic solvent. It is recommended for preparing substrates made of cement and anhydrite screeds or concrete, before using rubber-based adhesives (eg. BONIKOL P). BOPREM P penetrates deep into the primed substrate, strengthens it and binds residues of dust and micro-dust.



| TECHNICAL DATA | | | |
|---------------------|----------------------------|---------------------|-----------------|
| Base | synthetic resins | Air humidity | max. 65% |
| Color | light beige | Surface humidity | max. 2% (CM) |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | 150 – 200 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Recommended gluing | after min. 2 h | | |

BONIFUGA AQUA

One-component putty binder based on synthetic resins in water dispersion with addition of modifying agents. After mixing with wood dust remaining after wood sanding, it is recommended for filling the gaps formed during the laying and renovation of the wooden floor. It is characterized by a very good flexibility and neutrality to the applied varnishes and stains.

| TECHNICAL DATA | | | |
|---------------------|------------------------------|---------------------|-----------------|
| Base | polymer dispersion | Air humidity | max. 65% |
| Color | white | Surface humidity | max. 12% |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | approx. 100 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Grinding | after min. 1 h | | |

BONIFUGA

One-component putty binder based on synthetic resins in organic solvents with addition of modifying agents. After mixing with wood dust remaining after wood sanding, it is recommended for filling the gaps formed during the laying and renovation of the wooden floor. It is characterized by a very good flexibility and neutrality to the applied varnishes and stains.

| TECHNICAL DATA | | | |
|---------------------|------------------------------|---------------------|-----------------|
| Base | synthetic resins | Air humidity | max. 65% |
| Color | light beige | Surface humidity | max. 12% |
| Temperature of work | min. 15°C | Application | brush or roller |
| Consumption | approx. 100 g/m ² | Storage temperature | +10°C ÷ +25°C |
| Grinding | after min. 20 minutes | | |





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